

# High-Temperature Steam Electrolysis for Hydrogen Production

## Materials Development for Improved Efficiency and Durability

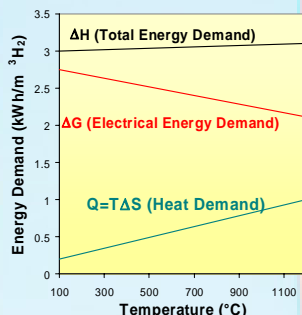
Jennifer Mawdsley, Deborah Myers, and Xiaoping Wang

Electrochemical Technology Program, Chemical Engineering Division, Argonne National Laboratory

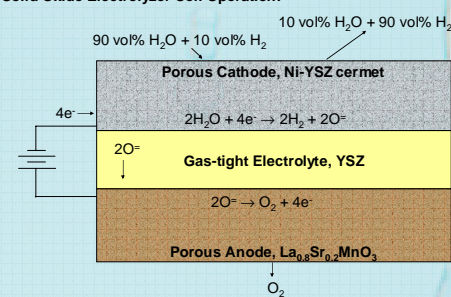
### Introduction

High-temperature steam electrolysis using heat and electricity from a nuclear reactor is a route to making affordable hydrogen. This process splits water with heat and electrical energy using the technology of solid oxide fuel cells (SOFC), where:

- The cell is polarized to reverse the SOFC reaction
- The feed stream is 90% steam/10% hydrogen
- Operating between 700°C and 900°C reduces the electrical energy demand



### Solid Oxide Electrolyzer Cell Operation:



### Challenges

- A much more active oxygen evolution electrode material is needed.
- The traditional SOFC has been optimized for performance at 1000°C. The oxygen electrode material of the traditional SOFC, La<sub>0.8</sub>Sr<sub>0.2</sub>MnO<sub>3</sub> (LSM), has limited oxygen ion and electronic conductivity at temperatures between 700°C and 900°C.

### Approach

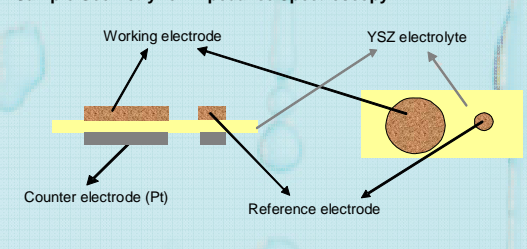
We have been investigating alternative materials for improved oxygen electrode performance below 1000°C by exploring materials with significant electronic and ionic conductivity at 800 to 900°C, such as:

- LaNiO<sub>3</sub> (LN)
- La<sub>0.8</sub>Sr<sub>0.2</sub>CoO<sub>3</sub> (LSC)
- La<sub>0.8</sub>Sr<sub>0.2</sub>FeO<sub>3</sub> (LSF)
- La<sub>0.7</sub>Sr<sub>0.2</sub>FeO<sub>3</sub> (LSF-ns)

#### Experimental procedure:

- Powders of the electrode materials were synthesized using a self-combustion process
- Electrode inks were made by ball milling the powders with ethanol
- The electrode inks were painted onto yttria-stabilized zirconia (YSZ) substrates to make the working and reference electrodes
- Counter electrodes were painted onto the opposite sides of the YSZ substrates using platinum ink
- Electrochemical impedance spectroscopy (EIS) was used to evaluate the electrode materials' area specific resistance (ASR) at temperatures of 800, 850, 900, and 1000°C

### Sample Geometry for Impedance Spectroscopy:



### Results and Conclusions

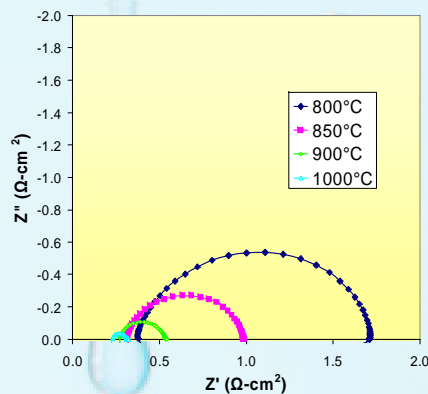
- Our results have shown that LSC and LSF-ns have lower ASR's than commercially available LSM-based materials at temperatures between 800°C and 900°C.
- EIS results are shown in the form of a Nyquist plot—real impedance, Z', versus imaginary impedance, Z".
- ASR is calculated using the following equation:

$$ASR = Z'_{max} - Z'_{min}$$

Electrode Composition	Area Specific Resistance (Ω-cm²)			
	800°C	850°C	900°C	1000°C
La <sub>0.8</sub> Sr <sub>0.2</sub> MnO <sub>3</sub>	8.4	nd	3.7	0.65
La <sub>0.8</sub> Sr <sub>0.2</sub> CoO <sub>3</sub>	1.3	0.67	0.27	0.080
La <sub>0.8</sub> Sr <sub>0.2</sub> FeO <sub>3</sub>	2.2	1.2	0.58	nd
La <sub>0.7</sub> Sr <sub>0.2</sub> FeO <sub>3</sub>	0.81	0.38	0.19	0.054
LaNiO <sub>3</sub>	1.4	0.89	0.37	0.082

nd = not determined

### Nyquist Plots for La<sub>0.8</sub>Sr<sub>0.2</sub>CoO<sub>3</sub>



### Arrhenius Plot for All Electrode Compositions

